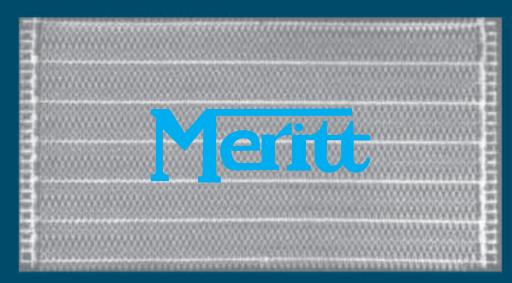


WIRE MESH CONVEYOR BELTS





Metal working Food Processing, Ceramic, Textile & other industries.

.... Guaranteed Wire Woven Performance





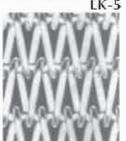


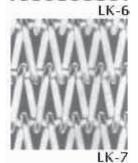
BALANCED WEAVE BELT.

Balanced Weave construction assure a positive, true-running belt for traction drives. Crimped rods hold the spiral in place. For medium temperature and load condition these belts will give economical service.









| | | | | | Max. Working | | |
|-------|---------------------------------------|---------|---------|-------|--------------|-------------|----------------------|
| Mesh | Mesh | Coil/Ft | Coil/Ft | Wire | Weight | Tensions/ft | Application |
| Туре | Designation | Width | Length | Gauge | Kg/M2 | width | |
| LK-4 | 108-40-18 | 108 | 40 | 18-18 | 16.5 | 219 | Close woven |
| | 108-40-20/18 | 108 | 40 | 20-18 | 12.2 | 146 | medium duty |
| | 108-40-22/20 | 108 | 40 | 22-20 | 11.0 | 110 | |
| Lk-5 | 60-40-18 | 60 | 40 | 20-18 | 6.0 | 112 | All purpose and |
| | 60-40-18/16 | 60 | 40 | 18-16 | 10.0 | 584 | specially for |
| | 60-40-16 | 60 | 40 | 16-16 | 12.5 | 1679 | glass industries |
| LK-6 | 36-30-18/16 | 36 | 40 | 18-16 | 5.7 | 292 | |
| | 36-30-16 | 36 | 40 | 16-16 | 8.0 | 88 | General purpose |
| | 36-30-14 | 36 | 40 | 14-14 | 16.0 | 1825 | belt |
| LK-7 | 24-22-12 | 24 | 22 | 12-12 | 12 | 3942 | |
| | 24-22-14 | 24 | 22 | 14-14 | 10 | 876 | |
| | 24-22-16 | 24 | 22 | 16-16 | 9 | 584 | |
| | 24-22-18 | 24 | 22 | 18-18 | 7 | 438 | |
| LK-9 | 18-10-8/6 | 18 | 10 | 8-6 | 15 | 2044 | Heavy duty belt |
| LK-16 | 36-2-12/12 | 36 | 12 | 12-12 | 20 | 3723 | General purpose |
| LK-19 | 24-20-10 | 24 | 20 | 10-10 | 22 | 3942 | for glass |
| LK-17 | 24-20-12/10 Flattened Wire belt | 24 | 20 | 12-10 | 14 | 2307 | For glass industries |

DUPLEX WEAVE



Duplex weave construction permit very small opening to be obtained with very heavy wire. i.e. Belt constructed of 1/8" diameter wire can have opening only slightly larger than 1/8" between wires. The result is very flat conveying surface.

| | | | | | | Maximum | |
|-------|--------------|---------|---------|-------|--------|-----------------|---------------------------|
| Mesh | Mesh | Coil/ft | Coil/ft | Wire | Weight | working tension | Application |
| Туре | Designation | Width | Length | Gauge | Kg/m2 | Kg/mtr width | |
| 36x18 | 36-18-18 | 36 | 18 | 12-12 | 19 | 5840 | Heavy duty for |
| | | | | | | | continuous furnace. |
| LK-52 | 120-60-12/18 | 120 | 60 | 12-18 | 22 | 1876 | Pharmaceutical industries |

LK-52

ROD REINFORCED



| Mesh Type | Mesh Designation | | Coil/ft Length | Wire Gauge | Weight | Maximum working tension Kg/mtr width | Application |
|--------------|---------------------|----|-------------------|---------------|--------|--|------------------------------|
| 18x18 | 18-18-12 | 18 | 18 | 12-12 | 11 | 1898 | High temperature furnace. |
| 36x18 | 36-18-12 | 36 | 18 | 12 | 19 | 5840 | r light temperature furnace. |





CHAIN WEAVE POSITIVE DRIVE BELT.

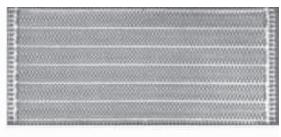
By combining standard or extended pitch roller chain with the various types of Meritt Wire Mesh Belts, the application range of these belts is greatly increased.

The cross members which pass through the metal-woven belt can be of various types-rods, bars, pipe, or tubing, and may be welded, cottered, or washer-welded to the chain.

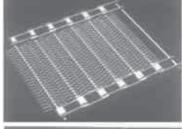
Standard or Extended pitch roller chain is used primarily for handling light and medium loads. Among typical uses for these positive drive belts are the removal of heat-treated parts from quench baths, washing and drying operations, and the handling of products in the food processing industries.

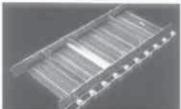
A) STANDARD ROLLER CHAINS

| Chain No. | Chain Pitch Inch | Rod size (mm) | | Allowable chain pull in kgs. |
|--------------|---------------------------------|------------------|-------|------------------------------|
| 08B | 1/2" | 4 | 8.51 | 240 |
| 10B | 5/8" | 5 | 10.16 | 400 |
| 12B | 3/4" | 6 | 12.07 | 550 |
| 16B | 1" | 8 | 15.88 | 910 |
| 20B | 1 ¹ / ₄ " | 10 | 19.05 | 1550 |
| 24B | 11/2" | 14 | 25.4 | 2200 |

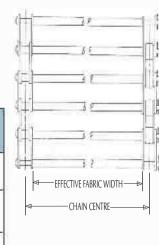


B) EXTENDED PITCH ROLLER CHAIN





| Chain Number | Chain Pitch (inch) | Roller Dia(mm) | Rod Size(mm) | Allowable chain pull Kgs. |
|-----------------|-----------------------|-------------------|-----------------|------------------------------|
| C-2042 | 1.00″ | 15.875 | 4 | 240 |
| C-2052 | 1.25" | 19.05 | 5 | 400 |
| C2062 | 1.5" | 22.225 | 6 | 550 |
| C-2082 | 2.0" | 28.575 | 8 | 910 |



HONEY COMB BELT



| Туре | Mesh Designation in inch | Flat width | Cross rod (mm) | Cross section area in sq. inch | Widtl Min | h max | Allowable Tensions Kg/Mtr. | Application |
|------|--|---------------|----------------------|---|--------------|----------|----------------------------------|---------------------|
| A1 | 1 x 1x 3/8" | 3/8" | 2.6 | 0.155 | 4" | 240" | 521 | Large |
| A2 | 1/2 x1 x 3/8" | 3/8" | 2.64 | 0.221 | 4" | 240" | 745 | opening |
| A3 | ¹ / ₂ x ¹ / ₂ x3/8 " | 3/8" | 2.64 | 0.243 | 3" | 240" | 745 | mesh an |
| B1 | $1 \times 1 \times \frac{1}{2}$ " | 1/2 " | 2.94 | 0.160 | 4" | 240" | 626 | excellent choice |
| B2 | ¹ / ₂ x1x ¹ / ₂ " | 1/2″ | 2.94 | 0.230 | 4" | 240" | 895 | for many |
| В3 | $1/_2 \times 1/_2 \times 1/_2"$ | 1/2″ | 2.94 | 0.250 | 3" | 240" | 895 | processing |
| B4 | ¹ / ₂ ×1 ¹ / ₄ × ¹ / ₂ " | 1/2″ | 5 | 0.150 | 4" | 240" | 1192 | operation |

All the belts and chains are available in M. S., Carbon Steel, Stainless Steel etc.





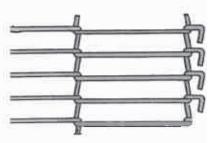
COMPOUND BALANCE WEAVE



| | Mesh Type | Mesh Designation | Coil/ft width | | Wire Gauge | Weight Kg/Sqft | | |
|--|--------------|---------------------|------------------|-----|---------------|-------------------|--|--|
| | LK-3 | 4-132-56-19 | 132 | 56 | 19 | 1.35 | | |
| | | 4-82-33-14/16 | 82 | 33 | 14/16 | 2.27 | | |
| | | 3-72-30-14 | 72 | 30 | 14 | 2.65 | Closed woven wire belt for small parts, baking | |
| | | 3-58-22-12 | 58 | 22 | 12 | 3.64 | and drying equipment | |
| | | 2-190-114-22 | 190 | 114 | 22 | 1.00 | | |

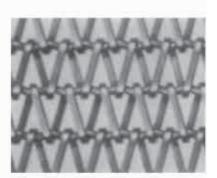
ENROBER BELTS

ENROBER BELT is an effective choice for a wide variety of light duty application in food processing, textile and metal working and other industries.



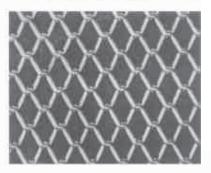
FLATTENED WIRE CONVEYOR BELT

FLATTENED WIRE CONVEYOR BELT provides a smooth, flatter belt surface for better product support.



CHAIN LINK TYPE BELT

It is used where an open mesh is required for maximum drainage or out flow. It is also used for protective inward curtain.



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